



Dufferin-Peel
Catholic District
School Board

LOCKOUT PROCEDURE

MACHINE: King
Industrial Lathe

MODEL: KC-1022ML

SERIAL: 441345

ROOM: 102

SCHOOL: Philip Pocock

DATE: 3/7/12

ENERGY SOURCE	LOCKOUT LOCATION	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFY PROCEDURE
ELECTRICAL PLUG AT THE MACHINE	ON THE MACHINE	UNPLUG THE MACHINE AND CLOSE THE PLUG LOCKOUT DEVICE AROUND THE PLUG. APPLY LOCK AND TAG TO THE PLUG LOCKOUT DEVICE. SEE FIGURE A.	ATTEMPT TO START THE EQUIPMENT AT THE MACHINE. THE SYSTEM MUST NOT START.

START-UP PROCEDURE

1. ENSURE THAT PEOPLE AND MATERIAL ARE CLEAR OF THE MACHINE AND THAT ALL GUARDS ARE IN PLACE.
2. REMOVE LOCK AND TAG FROM THE LOCKOUT DEVICE AND RESTORE ENERGY TO THE MACHINE.
3. START THE MACHINE.



Example of lockout Device

Figure A

